

# British Gypsum Factory Stawiany, Poland



**Client**  
British Gypsum

**Value**  
Confidential

**Schedule**  
July 1997 – March 1999

**Duration**  
85 weeks

**Assignment**  
Construction Management



One of the Bovis Lend Lease's global repeat clients is British Gypsum (belonging to British Plaster Board Group), for which BLL manages projects all over the world.

Between 1997 and 1999, Bovis Lend Lease Sp. z o.o. managed the construction of Rigips plaster board plant in Stawiany, a local operation purchased by BPB in 1995, in order to expand and upgrade the facility for production of high quality plaster boards.

Situated in parkland, 50km from the nearest big town, Kielce, the building was designed to merge into the surroundings with minimum visual impact and also ensure that emission levels (noise, gases, etc) conform with the authority requirements for a National Park.

The project included the modernisation of an existing rock handling plant and conveying system and building of a new plasterboard production plant and warehousing facility. New ancillary buildings included: boiler house, pumping station, processing water from a mine, scrap plant and main offices.

The construction commenced at the end of 1997, and production began in March 1999. After the upgrade the capacity reached 25 million square metres of board per annum.

Bovis Lend Lease has constructed similar manufacturing plants for British Plaster Board in:

- UK
- Germany
- Italy, and
- Brazil

And is currently working on a new green field BPB project in **Turda, Romania**.

In 2005 BLL was appointed a Project Manager for the extension of existing warehouses for the factory in Stawiany.

